

(19)



Europäisches Patentamt

European Patent Office

Office européen des brevets



(11)

**EP 1 004 594 A1**

(12)

**EUROPEAN PATENT APPLICATION**

(43) Date of publication:

31.05.2000 Bulletin 2000/22

(21) Application number: 99122978.2

(22) Date of filing: 19.11.1999

(51) Int. Cl.<sup>7</sup>: C07J 9/00, A23L 1/30,  
A23D 9/013

(84) Designated Contracting States:

AT BE CH CY DE DK ES FI FR GB GR IE IT LI LU  
MC NL PT SE

Designated Extension States:

AL LT LV MK RO SI

(30) Priority: 26.11.1998 EP 98122412

29.09.1999 EP 99119337

(71) Applicant:

F. HOFFMANN-LA ROCHE AG  
4070 Basel (CH)

(72) Inventors:

- Burdick, David Carl  
4102 Binningen (CH)
- Moine, Gérard  
68400 Riedisheim (FR)
- Raederstorff, Daniel  
68350 Brunstatt (FR)
- Weber, Peter  
79429 Malsburg-Marzell (DE)

(74) Representative:

Kellenberger, Marcus Dr. et al  
F.Hoffmann-La Roche AG  
Grenzacherstrasse 124  
4070 Basel (CH)

(54) **Phytosterol and/or phytostanol derivatives**

(57) Phytosterol and/or phytostanol esters with polyunsaturated fatty acids having from 18 to 22 carbon atoms and at least three carbon-carbon double bonds are effective in reducing both serum cholesterol and triglycerides.

*See  
6130262*

94 A1

## Description

[0001] The present invention relates to polyunsaturated fatty acid esters of phytosterols and/or phytostanols and their uses.

[0002] Phytosterols are plant sterols found, for example, in small amounts in vegetable oils such as corn, bean or other plant oils, where they occur as the free sterols, fatty acid esters, and glycosides. Phytosterols are structurally similar to cholesterol, the main differences occurring in carbon skeleton of their side chains. A number of different phytosterol structures are found in nature. The most common ones are campesterol, beta-sitosterol and stigmasterol. Reduction of phytosterols yields saturated phytosterols, called phytostanols, such as campestanol or sitostanol, which also occur naturally in small amounts. A normal human diet typically leads to ingestion of less than one half gram a day of such substances in various forms.

[0003] It is known that ingestion of phytosterols and/or phytostanols in defined amounts, for example of several grams a day or more, can reduce blood serum cholesterol levels. It is assumed that free phytosterols and phytostanols inhibit the uptake of dietary and biliary cholesterol through displacement of cholesterol. However, generally only modest reductions of serum cholesterol levels have been observed by adding free phytosterols or phytostanols to the diet.

[0004] Arteriosclerosis is a leading cause of death in many parts of the Western world. It has been shown that low density lipoprotein (LDL) cholesterol is directly associated with the development of cardiovascular disease, whereas high density lipoprotein (HDL) cholesterol has an inverse relationship with cardiovascular disease development. People with combined hyperlipidemia run even higher risks of heart disease. Elevated blood serum levels of cholesterol and elevated levels of triglycerides are generally accepted both as causes and as indicators of the progression of cardiovascular disease. Thus lowering cholesterol and lowering triglycerides are both seen as desirable goals and major strategies for intervention. Many methods have been proposed to lower serum cholesterol, among them use of certain pharmaceutical agents and the ingestion of phytosterols in various forms. Likewise, many methods have been proposed to lower serum triglycerides, among them ingestion of polyunsaturated fatty acids (PUFAs) in various forms.

[0005] Physical properties are especially important in food applications. Properties of ingredients allow and limit the forms into which the products can be delivered e.g. in oils or butters. Further, properties such as solubility and melting point can affect acceptability of a food product by changing texture, mouth feel or taste in complicated, unpredictable ways. One problem with the use of free phytosterols has been their crystalline nature and limited solubility in oils. Generally, large amounts have been used to achieve effect on cholesterol levels but with resultant physical problems. Thus other forms have been sought.

[0006] WO 96/38047 discloses a fat-based food product comprising natural fat components which have a blood cholesterol lowering effect and wherein at least one component of tocotrienol, oryzanol and phytosterol is present physically mixed preferably with at least one component of PUFA-triglycerides. The phytosterols present are mainly in free phytosterol form in low, defined concentrations, and relatively insoluble. The resultant products are semi solids. Much higher amounts proportionally of the PUFA triglycerides to phytosterols are used. Effects of the mixtures on triglyceride levels are not described.

[0007] US Patent 4,588,717 discloses fatty acid esters of phytosterol as vitamin supplements or as diet pills, said esters being made from a phytosterol and a C<sub>18</sub>-C<sub>20</sub> fatty acid. Included as such fatty acids are also the unsaturated acids linolenic, linoleic and arachidonic acid. It is generally known that these acids have almost no effect on the levels of triglycerides.

[0008] WO 97/42830 discloses the manufacture and the use of gels consisting of partly crystallised mixtures of natural food oils with low concentrations of sterols and sterol esters (especially sitosterol and oryzanol), and optionally monoglycerides, in defined ratios as a means to give firmness to edible liquid fats. Because of the low sterol and sterol ester content, such products of necessity require substantial volumes and additional caloric content to deliver phytosterols and phytosterol esters in amounts to effectively lower cholesterol.

[0009] WO 98/06405 discloses a method of reducing cholesterol in the bloodstream by administering beta-sitostanol with campestanol in defined ratios as fatty acid esters derived from vegetable oils.

[0010] US Patent 5,502,045 describes reduction of cholesterol absorption into the bloodstream by administering beta-sitostanol esters of C<sub>2</sub>-C<sub>22</sub> acids derived from vegetable oils.

[0011] In Journal of Lipid Research, 1993, 34, 1535-1544, there are described and referenced experiments with human subjects fed mixtures of sitostanol esters made from rapeseed oil fatty acids. The phytostanol esters were found to reduce serum LDL cholesterol more effectively than free phytosterols despite being hydrolyzed during intestinal passage.

[0012] In the European Journal of Clinical Nutrition, 1998, 52, 334-343 are presented results of human trials with margarines enriched with phytosterols and phytosterol esters. Plasma total and LDL cholesterol concentrations were shown to be reduced by sterol esters mixed with the margarines compared to controls with similar fatty acid profiles. All materials contained unsaturated fatty acid esters, especially those from oleic, linoleic or linolenic acid. No effect was seen on plasma triglyceride concentration with the sterol enriched margarines.

[0013] It has now been found that phytosterol and/or phytostanol esters made from phytosterols and/or phytostanols with certain omega-3 polyunsaturated fatty acids (n-3 fatty acids) are surprisingly effective in reducing both serum cholesterol and triglycerides. Such polyunsaturated fatty acids are, for example, eicosapentaenoic acid (EPA) having five unsaturated carbon-carbon double bonds or docosahexaenoic acid (DHA) with six unsaturated carbon-carbon double bonds. Said esters significantly lower both plasma cholesterol and triglyceride levels while phytosterol combined with vegetable oil only lower plasma cholesterol levels. Accordingly, these esters may be used as a combined cholesterol reduction agent and triglyceride lowering agent and, thus, positively affect two of the major risk factors for cardiovascular disease.

[0014] The above discussed effects have been shown in rats and the methods used and results obtained are described and summarized below.

#### Animal treatment

[0015] Thirty male Fisher rats, weighing  $177 \pm 14$  g, were maintained on a high fat diet (Table 1) during the 2 weeks preceding treatment. They were then randomly divided into five experimental groups consisting of 6 animals each. The control group (Group 1) remained on the high fat diet used during the 2 weeks pretreatment period. For the other experimental diets, in order to have isocaloric diets and an equal amount of fat in all the experimental diets, 2% (wt/wt) of the fat content of the control diet (1% coconut oil and 1% corn oil) was replaced by 2 % (wt/wt) of the following lipids:

- Group 2: 2% sitosterol mix / high oleic sunflower oil (TRISUN 80) (1:1 ratio);
- Group 3: 2% sitostanol-DHA ester;
- Group 4: 2% stigmasterol-EPA ester;
- Group 5: 2% sitosterol mix + EPA/DHA ester (1:1 ratio)).

[0016] The fatty acid compositions of the experimental diets are shown in Table 2. The rats were allowed free access to water and diet, and they were maintained on a 12-hour light-dark cycle. The diet in the cages was replaced daily, all unconsumed material discarded and food intake measured. Blood samples (1 ml) were taken by retroorbital puncture at the start of the experimental period (week 0) and after 2 weeks of treatment (week 2). After 4 weeks the animals were sacrificed by withdrawing blood from the vena Cava under Isoflurane anesthesia. Blood was collected into tubes containing EDTA as an anticoagulant.

#### Lipid analysis

[0017] Plasma was prepared from the heparinized blood by immediate centrifugation at 1600 g for 10 minutes at 4°C. Assays of plasma cholesterol, triglycerides and HDL-cholesterol (precipitation method) were determined enzymatically on a COBASFARA analyzer (Roche Diagnostica, Switzerland). Non-HDL cholesterol was calculated by difference. The fatty acid composition of the diets was analyzed by gas chromatography.

#### Statistical analysis

[0018] All data are expressed as means  $\pm$  SD for animals in each diet group. The mean differences between dietary groups were analyzed by one-way analysis of covariance (ANCOVA) with subsequent Dunnet's test for multiple comparison against a control group (Group 1 and/or Group 2). The covariate adjusted for was the value of the corresponding parameter at the start of the treatment period (week 0). All tests were performed at the 5%-level and 95%-confidence intervals were calculated.

#### Results

[0019] The growth of rats was similar in all dietary groups during the 4 weeks feeding period. The average food intake for the 4 weeks period of the five dietary regimes was 12 g/day/rat. Dietary treatment had no significant effect on body weight and food consumption.

[0020] The plasma cholesterol was significantly lower by 28% to 46% in all the four groups treated with phytosterols relative to control and by 46% to 66% relative to the pretreatment period (week 0) (Table 3).

[0021] The HDL cholesterol levels were almost not affected by the treatment with phytosterols (Table 4). Therefore, the non-HDL cholesterol (VLDL-Cholesterol + LDL cholesterol) were mainly lowered by phytosterol treatment.

[0022] The plasma triglyceride levels were significantly lowered by 18% to 39% in the groups treated with phytosterol combined with n-3 fatty acids relative to the control group and by 15% to 41% relative to the pretreatment period (week 0) (Table 5), whereas phytosterol combined with vegetable oil (Group 2) did not significantly lower plasma triglyceride.

Table 1

Composition of the rat high fat diet <sup>a</sup>	
Ingredients	g/100g anhydrous mix
Protein	18.7
Fiber	6.6
Fat	18.3
Carbohydrate	39.2
Dietary energy (MJ/Kg)	16
Metabolic energy in fat (%)	42
The diet contained 0.5 wt% cholesterol, 1 wt% sodium cholate and the standard vitamin and mineral mix according to the requirements for rats.	

<sup>a</sup>The main fats consisted of coconut kernel (18 wt%), coconut oil (2.5 wt%) and corn oil (2.5 wt%).

Table 2

Fatty acid composition of experimental diets (mol%)					
Fatty acids	Group 1 control	Group 2 2% (sitosterol mix+ Trisun)	Group 3 2% sitosterol-DHA ester	Group 4 2% stigmasterol-EPA ester	Group 5 2% sitosterol mix-EPA/HDA ester
Saturated	57.73	56.57	57.62	56.41	56.86
Monoenes	18.84	25.35	15.59	15.62	16.34
PUFAs	23.43	18.08	26.79	27.98	26.81
Sum n-6	22.08	16.76	16.85	16.92	17.47
Sum n-3	1.21	1.15	9.91	10.89	9.20
C14	33.91	33.63	34.99	34.05	34.04
C16	17.84	16.64	16.76	16.58	16.66
C18	5.38	5.64	5.33	5.26	5.42
C18:1-9	17.99	24.39	15.08	15.02	15.16
C18:1-7	0.55	0.67	0.41	0.42	0.56
C18:2-6	21.91	16.54	16.31	16.56	16.74
C18:3-3	1.21	1.15	1.17	1.21	1.25
C20:5-3	0.00	0.00	0.11	9.52	4.56
C22:6-3	0.00	0.00	8.58	0.13	2.76
Results are expressed as the percentage of fatty acid methyl esters (mol%).					

Table 3

Effects of phytosterol esters on plasma total cholesterol in rats					
	Week 0	week 2		week 4	
Experimental Groups	Means $\pm$ SD	Means $\pm$ SD	%change <sup>a</sup>	Means $\pm$ SD	%change <sup>a</sup>
Group 1	2.69 $\pm$ 0.42	2.48 $\pm$ 0.44	-8	2.24 $\pm$ 0.47 <sup>c</sup>	-17
Group 2	3.25 $\pm$ 0.80	2.10 $\pm$ 0.31	-35	1.23 $\pm$ 0.20 <sup>b</sup>	-62
Group 3	2.90 $\pm$ 0.58	1.79 $\pm$ 0.37 <sup>b</sup>	-38	1.23 $\pm$ 0.26 <sup>b</sup>	-58
Group 4	2.97 $\pm$ 0.49	1.94 $\pm$ 0.12 <sup>b</sup>	-35	1.61 $\pm$ 0.25 <sup>b</sup>	-46
Group 5	3.58 $\pm$ 0.52	1.73 $\pm$ 0.26 <sup>b</sup>	-52	1.22 $\pm$ 0.21 <sup>b</sup>	-66

<sup>a</sup>Percent change from pretreatment.<sup>b</sup>Significantly different from control at week 2 or week 4 ( $P < 0.05$ ).<sup>c</sup>Significantly different from group 2 (sitosterol mix + trisun) at week 2 or week 4 ( $P < 0.05$ ).

Table 4

Effects of phytosterol esters on lipoproteins in rats		
	HDL Cholesterol	non HDL cholesterol
	Means	Means
Group 1	0.60 $\pm$ 0.09	1.64 $\pm$ 0.47 <sup>b</sup>
Group 2	0.71 $\pm$ 0.08	0.52 $\pm$ 0.14 <sup>a</sup>
Group 3	0.49 $\pm$ 0.10 <sup>b</sup>	0.75 $\pm$ 0.21 <sup>a</sup>
Group 4	0.53 $\pm$ 0.08	1.07 $\pm$ 0.26 <sup>a,b</sup>
Group 5	0.68 $\pm$ 0.19	0.54 $\pm$ 0.10 <sup>a</sup>

<sup>a</sup>Significantly different from control at week 2 or week 4 ( $P < 0.05$ ).<sup>b</sup>Significantly different from group 2 (sitosterol mix + trisun) at week 2 or week 4 ( $P < 0.05$ ).

Table 5

Effects of phytosterol esters on plasma triglycerides in rats					
	Week 0	week 2		week 4	
	Means $\pm$ SD	Means $\pm$ SD	%change <sup>a</sup>	Means $\pm$ SD	%change <sup>a</sup>
Group 1	1.08 $\pm$ 0.23	1.09 $\pm$ 0.21	1	1.22 $\pm$ 0.13	13
Group 2	1.00 $\pm$ 0.17	1.04 $\pm$ 0.17	4	1.08 $\pm$ 0.15	7
Group 3	1.25 $\pm$ 0.26	0.83 $\pm$ 0.13 <sup>b</sup>	-34	0.74 $\pm$ 0.15 <sup>b,c</sup>	-41
Group 4	0.98 $\pm$ 0.15	0.81 $\pm$ 0.19 <sup>b</sup>	-17	0.83 $\pm$ 0.13 <sup>b,c</sup>	-15
Group 5	1.59 $\pm$ 0.51	0.94 $\pm$ 0.16	-41	1.00 $\pm$ 0.13 <sup>b</sup>	-37

<sup>a</sup>Percent change from pretreatment.<sup>b</sup>Significantly different from control at week 2 or week 4 ( $P < 0.05$ ).<sup>c</sup>Significantly different from group 2 (sitosterol mix + trisun) at week 2 or week 4 ( $P < 0.05$ ).

[0023] Physical properties of organic compounds such as physical state, melting point and solubility cannot be predicted reliably from chemical structures. These same properties contribute significantly to the acceptability of a food product by affecting texture, mouth feel or taste in complex and unpredictable ways. In the framework of the present invention there were synthesized esters of EPA and DHA with sitosterol, sitostanol and stigmasterol in pure form as well from mixtures of these sterols with other sterols and with mixtures of said acids with other fatty acids. Some of the compounds and mixtures were liquids whereas others were partly solid at room temperature or below. All were significantly more soluble in food oil than the corresponding phytosterols or phytostanols. For comparison there were also synthesized esters of sitostanol with mixed fatty acids containing significant levels of C<sub>16</sub>-C<sub>20</sub> unsaturated fatty acids, especially linolenic acid, as obtained from rapeseed, and it was found that the mixtures produced were largely crystalline at room temperature and below. Much more food oil was required to completely dissolve these esters compared to the esters prepared with EPA or DHA.

[0024] It was further found that the compounds according to the present invention offer unique physical advantages. The compounds offer a higher solubility in food oils than other phytosterol esters so far described, which is of advantage for the incorporation into a variety of food products. These materials allow co-delivery of phytosterols and/or phytostanols and selected PUFAs in their ester form in the highest concentration per unit volume possible. This is of advantage for incorporation into products where smaller volumes are important, such as in water dispersible formulations, or where additional non-essential food oils are undesirable. This presents physical advantages over simple mixtures or formulations of other phytosterols/phytostanols and/or their fatty esters with PUFAs and their normally available ester or triglyceride forms.

[0025] Accordingly, an object of the present invention are phytosterol and/or phytostanol esters made from phytosterols and/or phytostanols with PUFAs having from 18 to 22 carbon atoms and at least three unsaturated carbon-carbon double bonds. A further object of the present invention is the use of such phytosterol and/or phytostanol esters or mixtures thereof in human diet and diet-food for the purposes of lowering serum cholesterol levels and serum triglyceride levels in humans. The compounds according to the present invention are used preferably at total amounts of 1 to 10 grams per day of phytosterol ester and/or phytostanol ester content. A still further object of the present invention is the use of these phytosterol and/or phytostanol esters or mixtures thereof in formulations, in suitable physical forms, such as in capsules etc., as diet supplements or as ingredients in foods as well as these formulations per se.

[0026] Preferred phytosterols are beta-sitosterol or stigmasterol and campesterol or mixtures thereof. More preferred are beta-sitosterol and stigmasterol or mixtures thereof. Most preferred is beta-sitosterol. Preferred phytostanols are beta-sitostanol and campestanol or mixtures thereof. More preferred is beta-sitostanol. Preferred PUFAs are EPA and DHA.

[0027] It is readily understood that the esters of the present invention need not be used in a pure state. Mixture of these esters may be used. Likewise mixtures of these esters with other fatty esters of phytosterols/phytostanols may be used. The ratios of phytosterol and/or phytostanols used may vary with their source. Likewise the ratios of PUFA and other fatty acids may vary. It is also understood that the products may contain some free phytosterols/phytostanols and/or PUFA glycerides or esters. The physical properties can as a consequence be varied from those with a high proportion of polyunsaturated phytosterol/stanol esters which are liquids well soluble in food oils to those of the mixture with lesser proportions of unsaturation which are semisolid or waxy.

[0028] The compounds according to the present invention can be prepared according to known methods. For example they can be obtained by esterifying a phytosterol/phytostanol with a n-3 PUFA in a known manner. Alternatively, they can preferably be prepared by interesterification of free phytosterols/phytostanols with esters of the n-3 PUFAs by heating in the presence of an interesterification catalyst, whereby (i) the interesterification is carried out solvent free, (ii) the fatty esters include suitable simple C<sub>1</sub>-C<sub>4</sub>-esters and triglycerides, (iii) the catalyst is a sodium alkoxide of a C<sub>1</sub>-C<sub>4</sub>-alcohol. The reaction is suitably conducted by heating the mixture at 80-140°C at a pressure of 133-6650 Pa whereby the reaction preferably is carried out with a stoichiometric amount to an excess of the PUFA ester. The following examples further illustrate the invention.

#### Example 1

[0029] To a mixture of 0.91 g of docosahexaenoic acid (purity: 90%), 1.03 g of stigmasterol (purity: 95%) and dimethylaminopyridine (50 mg) in 18 ml of dry dichloromethane was added a solution of dicyclohexylcarbodiimide (0.63 g) in 5 ml dichloromethane. After 4 hours stirring at room temperature, the reaction was complete. Then, methanol (0.5 g) and acetic acid (0.25 g) were added and the mixture stirred for a further one hour. The mixture was cooled to 0°C, filtered, and the solids rinsed with hexane (3 x 25 ml). The solvent was removed under reduced pressure and the residue flash chromatographed on silica to yield a pure fraction of 1.0 g of stigmasterol docosahexaenoate as a colourless oil with consistent NMR and IR data. This substance remained an oil when stored for several weeks at room temperature and when cooled for several weeks at -20°C.

Example 2

[0030] Analogous to Example 1, stigmasterol eicosapentaenoate was prepared from eicosapentaenoic acid (purity: 90%) and stigmasterol. Stigmasterol eicosapentaenoate (1.46 g) was obtained as a colourless oil which remained liquid within a temperature range of 20°C and -20°C.

Example 3

[0031] Analogous to Example 1 a mixture of eicosapentaenoic acid-docosahexaenoic acid esters of stigmasterol was prepared from stigmasterol with a mixture of 49% eicosapentaenoic acid and 27% docosahexaenoic acid. The mixture of the esters of stigmasterol was obtained as a colourless oil which remained liquid within a temperature range of 20°C and -20°C.

Example 4

[0032] Analogous to Example 1 stigmastanol docosahexaenoate was prepared from stigmastanol (purity: 95%) and docosahexaenoic acid (purity: 90%). Stigmastanol docosahexaenoate was obtained as a slightly coloured oil which remained liquid between 20°C and -20°C.

Example 5

[0033] Analogous to Example 1 stigmastanol eicosapentaenoate was prepared from stigmastanol and eicosapentaenoic acid. Stigmastanol eicosapentaenoate was obtained as a slightly yellowish oil which remained liquid within the temperature range of 20°C and -20°C.

Example 6

[0034] Analogous to Example 1 a mixture of stigmastanol eicosapentaenoic acid and docosahexaenoic acid esters was prepared from stigmastanol and a mixture of 49% eicosapentaenoic acid with 27% docosahexaenoic acid. A mixture of stigmastanol eicosapentaenoic acid and docosahexaenoic acid esters was obtained as a colourless oil which became turbid when stored at 20°C and partly solid at -20°C.

Example 7

[0035] Analogous to Example 1 a mixture of sterol PUFA esters was prepared from a mixture of beta-sitosterol, campesterol, and stigmasterol and a mixture of 49% eicosapentaenoic acid with 27% docosahexaenoic acid. A mixture of sterol PUFA-esters was obtained as a turbid oil containing some solids at 20°C and partly solid at -20°C.

Example 8

[0036] Analogous to Example 1, a mixture of stigmastanol unsaturated fatty esters was prepared from stigmastanol and a mixture of fatty acids obtained from basic hydrolysis of a commercial food sample of Swiss rapeseed oil (9% saturated, 61% monounsaturated, 30% polyunsaturated triglycerides). A mixture of stigmastanol unsaturated fatty esters was obtained as a colourless oil which slowly crystallised at room temperature. At -20°C the material was essentially solid.

Example 9

[0037] A mixture of phytosterols (20.6 g of a commercial mixture of sitosterol 43%, stigmasterol 23%, campesterol 24% with other minor sterols) and 75% DHA-EPA ethyl esters (16.8 g of a commercial mixture of 43% ethyl docosahexaenoate and 32% ethyl eicosapentaenoate with other fatty esters) was dried at 120°C while sparging with a stream of inert gas. To the molten mixture was added sodium ethoxide (1.03 ml 21% solution in ethanol). The mixture was stirred at 120°C at 15 mbar vacuum for two hours. The light brown mixture was cooled to 80°C and the catalyst quenched with dilute acid. The separated oil phase was dehydrated by heating under reduced pressure while sparging with a stream of inert gas. Obtained were 35.0 g of crude phytosterol esters as a turbid light brown oil, which remained fluid at room temperature. HPLC showed that the conversion to sterol esters was 95%.

Example 10

[0038] A mixture of phytosterols (148 g of a commercial mixture of sitosterol 43%, stigmasterol 23%, campesterol 24% with other minor sterols) and fishoil glycerides (141 g of a commercial mixture of glycerides with fatty acid composition of 17% EPA and 11% DHA) was dehydrated by sparging at 120°C with inert gas. To the molten mixture was added sodium ethoxide (11.9 ml of 21% solution in ethanol). The mixture was stirred at 120°C at 15 mbar vacuum for one hour.

[0039] The light brown mixture was quenched with dilute acid, and the separated oil phase dehydrated under reduced pressure to afford 249 g of a light brown oil which slowly crystallized to a semisolid mass. HPLC showed that the conversion was 93%.

Example 11

[0040] Solubilities of materials made according to the procedures described in Examples 1-8, as well as the parent sterols were assessed in a commercial sample of Swiss rapeseed oil by alternately adding small increments of oil at room temperature to weighed amounts of sterol esters and agitating for 5 minute periods until solution was attained. Minimum starting ratio was about 1:1 and trials were discontinued at above 10:1.

material	solubility g oil /g material
stigmasterol docosahexaenoate	miscible > 1
stigmasterol eicosapentenoate	miscible > 1
stigniasterol EPA-DHA ester mixture	miscible > 1
stigmastanol docosahexaenoate	miscible > 1
stigmastanol eicosapentaneate	miscible > 1
stigmastanol EPA-DHA ester mixture	soluble > 4
sitosterol sterols mix EPA-DHA ester mixture	miscible > 1
stigmastanol rape-seed ester mixture	insoluble > 10
stigmasterol	insoluble > 10
stigmastanol	insoluble > 10
docosahexaenoic acid ethyl ester 90%	miscible > 1
EPA ethyl ester 90%	miscible > 1

**Claims**

1. Phytosterol and/or phytostanol esters made from phytosterols and/or phytostanols with polyunsaturated fatty acids, characterised in that the polyunsaturated fatty acid has from 18 to 22 carbon atoms and at least three unsaturated carbon-carbon double bonds.
2. Esters according to claim 1, wherein the phytosterol is beta-sitosterol, stigmasterol or campesterol or a mixture thereof, preferably beta-sitosterol or stigmasterol or a mixture thereon most preferably beta-sitosterol.
3. Esters according to claim 1 or claim 2, wherein the phytostanol is campestanol or beta-sitostanol or a mixture thereof, preferably beta-sitostanol.
4. Esters according to any one of the claims 1 to 3, wherein the polyunsaturated fatty acid is eicosapentaenoic acid or docosahexaenoic acid.
5. Esters according to any one of claims 1 to 4, which further comprise in admixture therewith esters of phytosterol and/or phytostanol with fatty acids other than those polyunsaturated fatty acids specified in claim 1 or claim 4, and/or which further comprise in admixture therewith free phytosterols/ phytostanols and/or PUFA glycerides or esters.



6. The use of esters according to any one of claims 1 to 5 in human diet and diet-food for the purposes of lowering serum cholesterol levels and serum triglyceride levels in humans.
7. The use of esters according to any one of claims 1 to 5 in formulations, in suitable physical forms, preferably in capsules, as diet supplements or as ingredients in foods.
8. Formulations, in suitable physical forms, preferably in capsules, diet supplements or foods containing esters as claimed in any one of claims 1 to 5.
9. A process for preparing esters according to any one of claims 1 to 5, comprising esterifying a free phytostero/phytostanol or a mixture thereof with a n-3 polyunsaturated fatty acid having from 18 to 22 carbon atoms and at least three unsaturated carbon-carbon double bonds or a mixture thereof in a known manner.
10. Esters according to any one of the claims 1 to 5, characterized in that they have been obtained by interesterification of free phytosterols/phytostanols with fatty esters of the n-3 polyunsaturated fatty acids by heating in the presence of an interesterification catalyst, whereby (i) the interesterification is carried out solvent free, (ii) the fatty esters include suitable simple C<sub>1</sub>-C<sub>4</sub>-esters and triglycerides, (iii) the catalyst is a sodium alkoxide of a C<sub>1</sub>-C<sub>4</sub>-alcohol, whereby the reaction is suitably conducted by heating the mixture at 80-140°C at a pressure of 133-6650 Pa and whereby the reaction is carried out with a stoichiometric amount to an excess of the PUFA ester.



European Patent  
Office

# EUROPEAN SEARCH REPORT

Application Number  
EP 99 12 2978

DOCUMENTS CONSIDERED TO BE RELEVANT			
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int.Cl.7)
E	WO 00 04887 A (FORBES MEDI TECH INC) 3 February 2000 (2000-02-03) * page 12, paragraph 2; claims 1-11 *	1-10	C07J9/00 A23L1/30 A23D9/013
D,X	US 4 588 717 A (MITCHELL DAVID C) 13 May 1986 (1986-05-13) Examples * claims 1,7,8 *	1,2,4,5, 7-9	
D,X	WO 98 06405 A (RAISION TEHTAAT OY AB ;PALMU TAPIO (FI); WESTER INGMAR (FI); GYLLI) 19 February 1998 (1998-02-19) * page 9, line 35 - page 10, line 11 * * claims 1-10 *	1-10	
X	US 5 593 691 A (EUGSTER CARL ET AL) 14 January 1997 (1997-01-14) * column 13, line 44 * * column 15, line 24 *	1-3	
P,X	SHIMADA, YUJI; HIROTA, YOSHINORI; BABA, TAKASHI; SUGIHARA, AKIO; MORIYAMA, SHIGERU; TOMINAGA, YOSHIO; TERAJ, TADAMASA.: "Enzymatic Synthesis of Steryl Esters of Polyunsaturated Fatty Acids" JOURNAL OF THE AMERICAN OIL CHEMISTS SOCIETY , vol. 76, no. 6, June 1999 (1999-06), pages 713-716, XP002132268 * abstract * * page 713, column 1, paragraph 1 * * page 716; table 3 *	1,4-9	TECHNICAL FIELDS SEARCHED (Int.Cl.7)  A23L A23D C07J
The present search report has been drawn up for all claims			
Place of search <b>THE HAGUE</b>		Date of completion of the search <b>6 March 2000</b>	Examiner <b>Rooney, K</b>
<p><b>CATEGORY OF CITED DOCUMENTS</b></p> <p>X: particularly relevant if taken alone Y: particularly relevant if combined with another document of the same category A: technological background O: non-written disclosure P: intermediate document</p> <p>T: theory or principle underlying the invention E: earlier patent document, but published on, or after the filing date D: document cited in the application L: document cited for other reasons &amp;: member of the same patent family, corresponding document</p>			

EPO FORM 1503 03.02 (P4/C01)

**ANNEX TO THE EUROPEAN SEARCH REPORT  
ON EUROPEAN PATENT APPLICATION NO.**

EP 99 12 2978

This annex lists the patent family members relating to the patent documents cited in the above-mentioned European search report. The members are as contained in the European Patent Office EDP file on  
The European Patent Office is in no way liable for these particulars which are merely given for the purpose of information.

06-03-2000

Patent document cited in search report		Publication date	Patent family member(s)		Publication date
WO 0004887	A	03-02-2000	NONE		
US 4588717	A	13-05-1986	US	4705875 A	10-11-1987
WO 9806405	A	19-02-1998	FI	963126 A	10-02-1998
			AU	6823096 A	06-03-1998
			CN	1228025 A	08-09-1999
			CZ	9900346 A	14-07-1999
			EP	0871451 A	21-10-1998
			LT	99018 A	27-12-1999
			LV	12307 A	20-07-1999
			NO	990559 A	05-02-1999
			PL	331515 A	19-07-1999
			SI	9620141 A	31-10-1999
US 5593691	A	14-01-1997	CH	683426 A	15-03-1994
			GB	2285804 A, B	26-07-1995

EPO FORM P0459

For more details about this annex : see Official Journal of the European Patent Office, No. 12/82